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821

D3901-045
Job Sheet 183174



Part No: D3901-045

Job Qty: 8 ea

Part Name: Wearbar Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV F IPP REV:A 16.06.17 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		9/28/18	0.00	0.00	Start Up Large Fab-3		13C
100	Cold Saw	8 pcs		9/28/18	0.00	0.00	Cold Saw		JOL
110	Autoweld 1	8 pcs		9/28/18	0.00	0.00	Automated welding		JOL
120	QC	8 pcs		9/28/18	0.00	0.00	QC10		EL
130	QC	8 pcs		9/28/18	0.00	0.00	QC5		EL / PD
140	Packaging	8 pcs		9/28/18	0.00	0.00	Packaging3-2		EL
150	QC21-SA	8 Ea		9/28/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.250x0.500	304 Bar .250 X .500	55 ft (6.875 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.250x0.500	55	233	0

Part Specifications

Specifications could not be found.

Plex 9/13/18 9:36 AM Dart.lajeunesse.marie

108- 5115233

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description Work Order Deviation 	DISPOSITION Rework ☐ Skid-tube ☐ Cross-hatch ☐ Scrap ☐ Machining ☐ Small Failures ☐ Use-as-is ☐ Thermoform ☐ Large ☐ Suspected Unapproved ☐ Other ☐	AGAINST DEPARTMENT/PROCESS Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐ Part: D3901 - 045 Job No: 183174 Serial No/Batch: S133301 Revision: Inspector: Exp Date: Instructions: Various STC's Date: 11/29/18 Container No: S133301 Part: D3901 - 045 Job No: 183174 Serial No/Batch: S133301 Revision: Inspector: Exp Date: Instructions: Various STC's Date: 11/29/18 DART Aerospace Ltd. 1270 Aberdeen Street Hawkebury, ON K8A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com	MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
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Root Cause	FAULT CATEGORY
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐
OTHER : ☐	